Q1. Use the Reactivity Series of Metals on the Data Sheet to help you to answer this question.

The table gives information about the extraction of some metals.

Metal	Date of discovery	Main source	Main extraction method
Gold	Known to ancient civilisations	In the Earth as the metal itself	Physically separating it from the rocks it is mixed with
Zinc	1500	Zinc carbonate	Reduction by carbon
Sodium	1807	Sodium chloride	Electrolysis

(a)	Explain why gold is found mainly as the metal itself in the Earth.	
		(1)
(b)	One of the reactions involved in producing zinc is represented by this equation.	
	$ZnO + C \rightarrow Zn + CO$	
	Explain why carbon can be used to extract zinc.	
		(1)
(c)	Sodium is one of the most abundant metals on Earth.	
	Explain, as fully as you can, why sodium was not extracted until 1807.	
		(2)

Q2. The diagram shows the arrangement of atoms in an *alloy*.



Key ○ Iron atoms • Carbon atoms (Total 4 marks)

(a)	What is meant by an <i>alloy?</i>	
(b)	Name the alloy represented in the diagram.	(2)
(c)	Give one advantage of using this alloy instead of pure iron.	(1)
(d)	Which elements are used to make brass?	(1)
	(Tota	(1) l 5 marks)
but 4	Titanium is used in aircraft, ships and hip replacement joints. Titanium is as strong as ste 45% lighter, and is more resistant to acids and alkalis. It titanium is produced from its ore, rutile (titanium oxide), by a batch process that takes updays. Titanium oxide is reacted with chlorine to produce titanium chloride	
	Titanium chloride is reacted with magnesium at 900°C in a sealed reactor for 3 days	
	The reactor is allowed to cool, then opened and the titanium is separated from the magnesium chloride by hand	
	nium reactors produce about 1 tonne of the metal per day. blast furnaces produce about 20 000 tonnes of the metal per hour.	
(a)	Give one property of titanium that makes it more useful than steel for hip replacement joints.	
		(1)

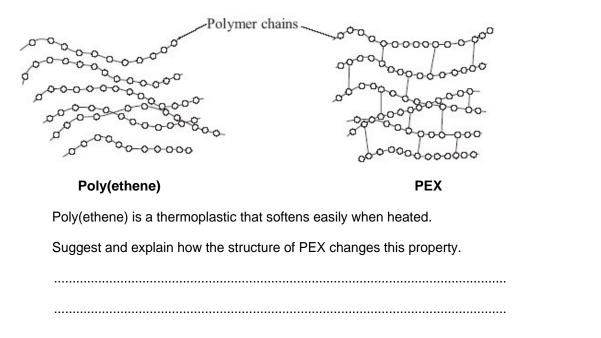
Q3.

		mag	nesium, no titanium would be produced.	
			at does this tell you about the relative reactivities of carbon, magnesium and ium?	
				(2)
	(c)	The	use of titanium is limited because it is expensive.	
		Expl	ain why titanium costs more than steel.	
				(3) (Total 6 marks)
Q4.			PEX is a material that is used as an alternative to copper for hot water pipes. is made from poly(ethene).	
		(i)	Describe how ethene forms poly(ethene).	
				(2)
		(ii)	PEX is a shape memory polymer. What property does a shape memory polyhave?	mer

In the reactor magnesium is used to produce titanium. If carbon were used instead of

(b)

(iii) The simplified structures of poly(ethene) and PEX are shown.



(3)

(b) Copper was considered to be the most suitable material to use for hot water pipes. PEX is now used as an alternative material for hot water pipes.

Copper is extracted from its ore by a series of processes.

- 1 The low-grade ore is powdered and concentrated.
- 2 Smelting is carried out in an oxygen flash furnace. This furnace is heated to 1100 °C using a hydrocarbon fuel. The copper ore is blown into the furnace with air, producing impure, molten copper.
- 3 Oxygen is blown into the impure, molten copper to remove any sulfur. The copper is cast into rectangular slabs.
- 4 The final purification of copper is done by electrolysis.

PEX is made from crude oil by a series of processes.

- 1 Fractional distillation
- 2 Cracking
- 3 Polymerisation
- 4 Conversion of poly(ethene) into PEX

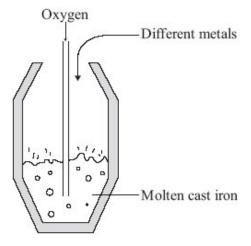
Suggest the possible environmental advantages of using PEX instead of copper for water pipes.	hot
	(4)
(To	otal 10 marks)

- **Q5.** The demand for iron and steel is high.
 - (a) Iron that is extracted from its oxide by carbon reduction in a blast furnace is called cast iron. Cast iron contains about 4% carbon. This carbon makes cast iron very brittle.

Carbon steels can be made by the following processes.

- Blowing oxygen into molten cast iron to remove most of the carbon.
- · Adding a calculated amount of carbon.

Sometimes different metals may also be added to the molten carbon steels.



i)	Suggest how blowing oxygen into molten cast iron removes most of the carbon.	
		(2)
ii)	Why are different metals sometimes added to molten carbon steels?	
		(1)

(b) The percentage of iron and steel recycled in the UK has been increasing.

Year	%iron and steel recycled
1998	25
2000	35
2002	42
2004	46
2006	57

The UK government has set targets for the percentage of iron and steel to be recycled. In 2006 the target was exceeded.

Suggest two reasons why the UK government wants to encourage recycling of iron and

ei.	
	•••
	(2) (Total 5 marks)

- Q6. Copper is found in the Earth's crust as an ore containing copper sulfide. Large areas of land, where this ore was once quarried, are contaminated with low percentages of copper sulfide. Copper would be too expensive to extract from this contaminated land using the traditional method of quarrying and then heating in a furnace.
 - (a) The percentage of copper ore in the contaminated land is low.

(i)

(ii)

It would be too expensive to extract from this land by the traditional method.	
Explain why.	
	(1)
	(1)
Extracting copper from this land by the traditional method would have a major environmental impact.	
Give one reason why.	
Explain why. Extracting copper from this land by the traditional method would have a major environmental impact.	(1)

(1)

	way to extract the copper from land that contains low percentages of copper sulfide is ioleaching. Bioleaching uses bacteria. The bacteria produce a solution of copper ate.	
It is	possible to get copper from a solution of copper sulfate using scrap iron.	
(i)	It is economical to use scrap iron to get copper.	
	Give one reason why.	
(ii)	Why can iron be used to get copper from copper sulfate solution?	
is pl Phy	wway to extract the copper from land that contains low percentages of copper sulfide hytomining. tomining uses plants. Plants are grown on this land and absorb copper compounds ugh their roots.	
	Small volume of plant ash containing a high percentage of copper	
	rcentages of copper ore Plant material burnt copper extracted	
(i)	Use this information to give two advantages of phytomining compared to the traditional method.	

		(ii)	Use this information to suggest one disadvantage of phytomining compared to the traditional method.	
			(Total 7 m	(1) arks)
Q7.	not c	corrod	um is used for replacement hip joints because it has a low density, is strong and does le. s extracted from titanium dioxide (TiO ₂) in three stages.	
	(a)	Stag Titar	2	
		(i)	What does reduction mean?	
				(1)
		(ii)	Balance the chemical equation for the conversion of titanium dioxide to titanium chloride.	
			TiO_2 + CI_2 + C \rightarrow $TiCI_4$ + CO_2	(1)
		(iii)	Chemical equations are always balanced. Explain why.	
				(1)
	(b)	reac	nium is extracted from the titanium chloride by reacting it with sodium at 1000 °C in a	
		TiC	$\text{Cl}_{_4}$ + 4Na \rightarrow Ti + 4NaCl	
		(i)	What does this tell you about the reactivity of sodium compared with titanium?	
				(1)

	(ii)	Suggest why the reactor contains argon and not air.	
			(1)
(c)	After chlo The	ge 3 or Stage 2 the titanium is separated from the products by washing out the sodium oride with water. oride diagrams show sections through the lattice of titanium metal and the lattice of sodium oride.	
	T	Titanium Sodium chloride	
		Titanium particle Sodium ion Chloride ion	
	How	v do the diagrams show that:	
	(i)	titanium is an element	
			(1)
	(ii)	sodium chloride is a compound?	
		(Total 8 mar	(2) rks)

Q8.	Iron is	produced	from the	ore	haematite ((iron	oxide)	
QU.	1101113	produced	HOIH HIE	, 016	nacmanic i	(11 O11)	UNIUE).	

Titanium is produced from the ore rutile (titanium oxide).

Iron

Iron oxide is reacted with coke (carbon) at 1500 °C in a furnace to produce molten cast iron.
Cast iron contains iron and about 4% carbon.

Oxygen is blown into molten cast iron and molten recycled iron at 1500 °C in a furnace to produce low-carbon steel.

Low-carbon steel contains iron and about 0.1% carbon.

Titanium

Titanium oxide is reacted with chlorine at 1000 °C to produce titanium chloride. Titanium chloride is cooled and collected.

Titanium chloride is reacted with magnesium at 1100 °C in a sealed reactor for 3 days.

The sealed reactor contains an

The sealed reactor contains an atmosphere of argon gas.

The reactor is allowed to cool.

The reactor is opened and the titanium is separated from the other product, magnesium chloride.

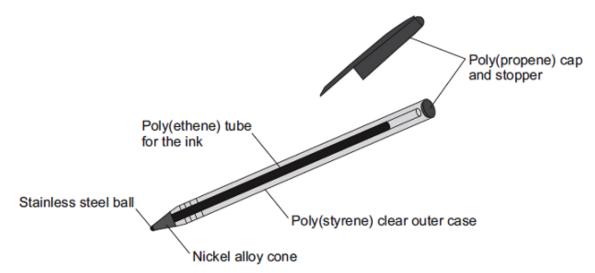
(a) The production of low-carbon steel uses oxygen but the production of titanium uses argon.

Explain why.		
	•••••	

(3)

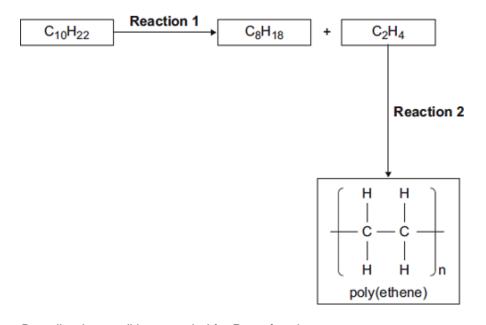
(b)	There is less titanium than iron in the Earth's crust.					
	Apart from titanium's scarcity, explain why titanium costs much more than iron.					
	Use the two flow diagrams above to help you to answer this question.					
		(3)				
(c)	Many chemical reactions take place in the production of both metals.					
	A chemical reaction in the production of iron is:					
	$2 \operatorname{Fe_2O_3}$ + $3 \operatorname{C}$ \rightarrow $4 \operatorname{Fe}$ + $3 \operatorname{CO_2}$					
	A chemical reaction in the production of titanium is:					
	$TiCl_{_4}$ + 2 Mg \rightarrow Ti + 2 MgCl $_{_2}$					
	Titanium can be used to produce iron from iron oxide. The chemical reaction is:					
	$2 \operatorname{Fe_2O_3}$ + $3 \operatorname{Ti}$ \rightarrow $4 \operatorname{Fe}$ + $3 \operatorname{TiO_2}$					
	Use these three reactions and the Chemistry Data Sheet to answer this question.					
	Suggest the position of titanium in the Reactivity Series of Metals.					
	Explain your answer.					
	(Total 8 ma	(2) rks)				

Q9. The diagram shows a ballpoint pen.



(a)	Give one advantage and one disadvantage of recycling the materials from this type of ballpoint pen.	
		(2)
(b)	Alloys are used to make the ballpoint pen.	
	Give two reasons why alloys are used in the ballpoint pen.	
		(2)

(c) Decane $(C_{10}H_{22})$ can be used to produce poly(ethene).

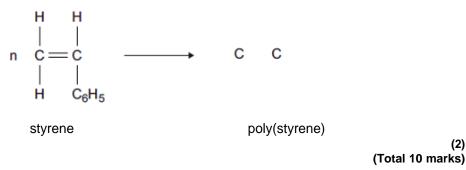


(1)	Describe the conditions needed for Reaction 1 .

Describe, in terms of molecules, how poly(ethene) is produced in **Reaction 2**.

(d) Complete the displayed structure of the product in the equation.

(ii)



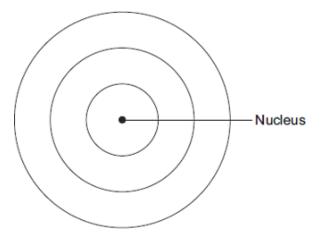
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(2)

(2)

Q10. Aluminium has many uses.

- (a) An aluminium atom has 13 electrons.
 - (i) Draw the electronic structure of an aluminium atom.



(1)

(1)

1	::\	N + 1 4 -				an aluminium atom.
	111	Name the t v	wo sub-atomic	namicies in th	e nucieus oi	an alliminitim atom
١.	<i>,</i>	I TOUTION OF	TTO DUD GLOTING		o madicad di	arraiarrii ilarri atorri.

and	
	(1)

(iii)	Why is there	no overall electrica	I charge on ar	n aluminium	atom?
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(b) Rail tracks are made from steel.

Molten iron is used to weld rail tracks.

The reaction of aluminium with iron oxide is used to produce molten iron.

(i) Balance the chemical equation for the reaction.

......AI +
$$Fe_2O_3$$
 \longrightarrow Fe + Al_2O_3

(ii) Why does aluminium react with iron oxide?

(Total 5 marks)